



Manometerbausatz MS9-AG-... MS9-A4

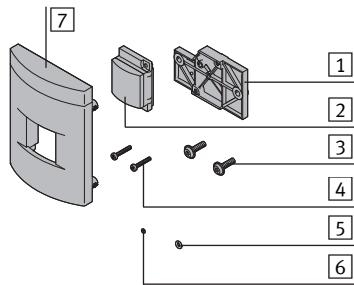
Festo AG & Co. KG

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Bestimmungsgemäß dient der Manometerbausatz MS9-AG-... zur Befestigung des beigelegten Manometers [2] am Wartungsgerät.
Bestimmungsgemäß dient der Manometerbausatz MS9-A4 zur Befestigung des Manometers [15] am Wartungsgerät.

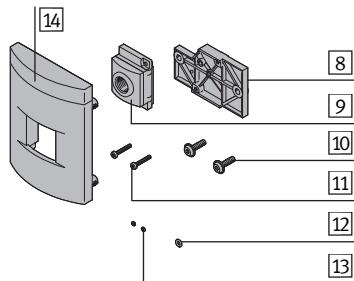
1. Teileliste

1a. Manometerbausatz MS9-AG-...



- | | | |
|-----|----------------------------|------|
| [1] | Manometeradapter
MS9-AG | (1x) |
| [2] | Manometer
MAE-MS4/6-... | (1x) |
| [3] | Schraube | (2x) |
| [4] | Schraube | (2x) |
| [5] | O-Ring | (1x) |
| [6] | O-Ring | (1x) |
| [7] | Blende | (1x) |

1b. Manometerbausatz MS9-A4



- | | | |
|------|-----------------------------------|------|
| [8] | Manometeradapter
MS9-A4 | (1x) |
| [9] | Manometeradapter
MS6-A4 (G1/4) | (1x) |
| [10] | Schraube | (2x) |
| [11] | Schraube | (2x) |
| [12] | O-Ring | (1x) |
| [13] | O-Ring | (2x) |
| [14] | Blende | (1x) |

1c. Manometer [15]



- | | | |
|------|------------------------------|------|
| [15] | Manometer
(→ Abschnitt 2) | (1x) |
|------|------------------------------|------|

2. Zulässige Manometer [15]

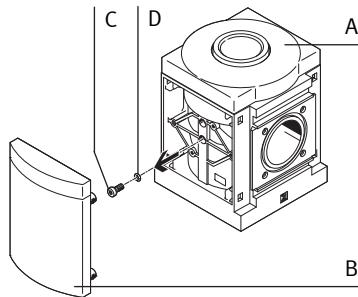
2a. Manometeradapter [9] MS6-A4 (G1/4)

Manometer [15]	Gewinde	Dichtsystem
MA...R1/4...	R1/4	D1, D2
MA...G1/4...	G1/4	D3, D4

2b. Dichtsysteme

Dichtsystem	Gewindearten des Manometers [15]
D1	Kegelförmiges R-Gewinde mit PTFE-Gewindedichtbeschichtung
D2	Kegelförmiges R-Gewinde mit PTFE-Dichtband (Nicht im Lieferumfang)
D3	Zylindrisches Gewinde mit vormontiertem Axialdichtring (Polymer)
D4	Zylindrisches Gewinde mit anwenderspezifischem Axialdichtring (Nicht im Lieferumfang)

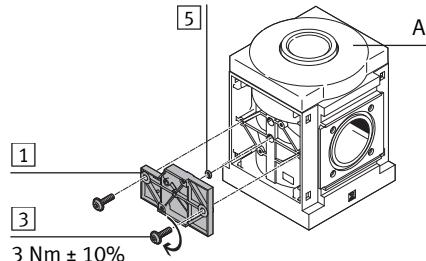
3. Demontage



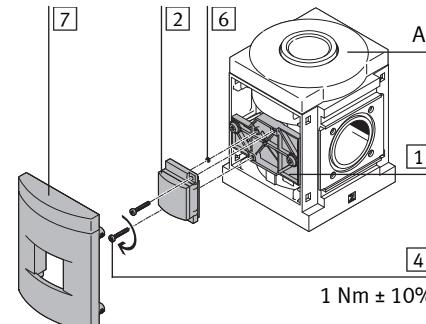
- Entfernen Sie die Blende (B), den Nippel (C) und den O-Ring (D) vom Wartungsgerät (A).

4. Montage

4a. Manometerbausatz MS9-AG-...



3 Nm ± 10%

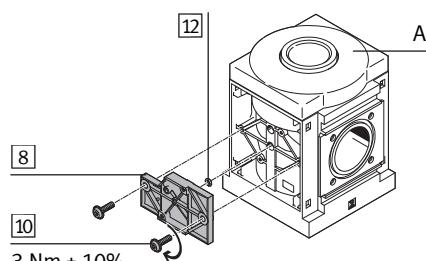


1 Nm ± 10%

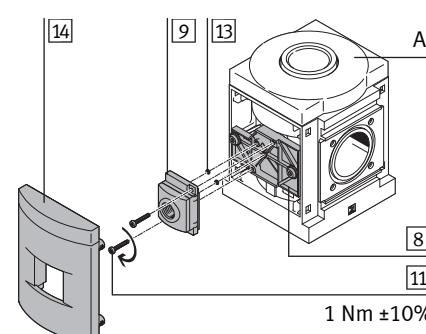
- Montieren Sie den Manometeradapter [1] und den O-Ring [5]¹⁾ am Wartungsgerät (A).
- Halten Sie das zulässige Anziehdrehmoment M_A der Schrauben [3] ein.

- Montieren Sie das Manometer [2] und den O-Ring [6] am Manometeradapter [1].
- Halten Sie das zulässige Anziehdrehmoment M_A der Schrauben [4] ein.
- Befestigen Sie die Blende [7] am Wartungsgerät (A).

4b. Manometerbausatz MS9-A4



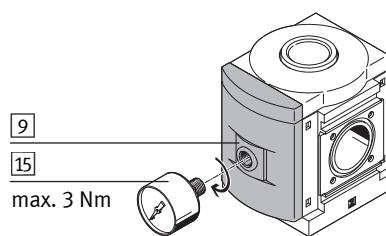
3 Nm ± 10%



1 Nm ± 10%

- Montieren Sie den Manometeradapter [8] und den O-Ring [12]¹⁾ am Wartungsgerät (A).
- Halten Sie das zulässige Anziehdrehmoment M_A der Schrauben [10] ein.

- Montieren Sie den Manometeradapter [9] und die O-Ringe [13] am Manometeradapter [8].
- Halten Sie das zulässige Anziehdrehmoment M_A der Schrauben [11] ein.
- Befestigen Sie die Blende [14] am Wartungsgerät (A).



max. 3 Nm

- Beachten Sie das für Ihren Fall zutreffende Dichtsystem (→ Abschnitt 2).
- Drehen Sie das Manometer [15] soweit in den Manometeradapter [9], dass keine Leckage entsteht. Beachten Sie das angegebene Anziehdrehmoment.

¹⁾ Um die Montage zu erleichtern, fetten Sie den O-Ring [5]/[12] mit LUB-KB1 silikonfrei von Festo.



Pressure gauge kit MS9-AG-... MS9-A4

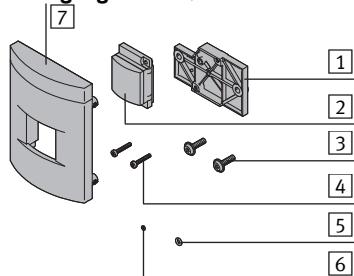
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The pressure gauge kit MS9-AG-... is intended for mounting the accompanying pressure gauge [2] on the service unit.
The pressure gauge kit MS9-A4 is intended for mounting the pressure gauge [15] on the service unit.

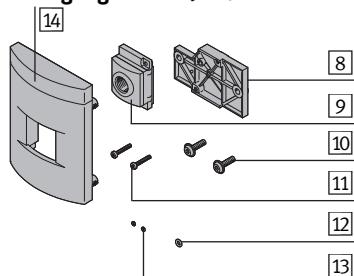
1. Parts list

1a. Pressure gauge kit MS9-AG-...



[1]	Pressure-gauge adapter MS9-AG	(1x)
[2]	Pressure gauge MAE-MS4/6-...	(1x)
[3]	Screw	(2x)
[4]	Screw	(2x)
[5]	O-ring	(1x)
[6]	O-ring	(1x)
[7]	Orifice	(1x)

1b. Pressure gauge kit MS9-A4



[8]	Pressure-gauge adapter MS9-A4	(1x)
[9]	Pressure-gauge adapter MS6-A4 (G1/4)	(1x)
[10]	Screw	(2x)
[11]	Screw	(2x)
[12]	O-ring	(1x)
[13]	O-ring	(2x)
[14]	Orifice	(1x)

1c. Pressure gauge [15]



[15]	Pressure gauge (→Section 2)	(1x)
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2. Permissible pressure gauges [15]

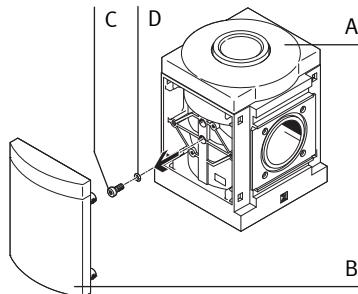
2a. Pressure-gauge adapter [9] MS6-A4 (G1/4)

Pressure gauge [15]	Thread	Sealing system
MA-...R1/4...	R1/4	D1, D2
MA-...G1/4...	G1/4	D3, D4

2b. Sealing systems

Sealing system	Thread types of the pressure gauge [15]
D1	Conical R-thread with PTFE thread sealing coating
D2	Conical R-thread with PTFE sealing tape (not included in the scope of delivery)
D3	Cylindrical thread with pre-fitted axial sealing ring (polymer)
D4	Cylindrical thread with user-specific axial sealing ring (not included in the scope of delivery)

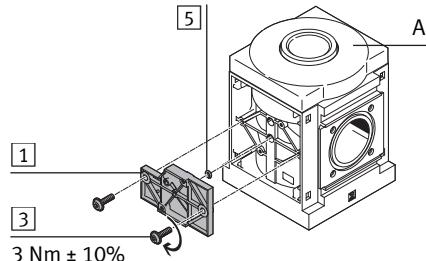
3. Disassembly



- Remove the cover (B), nipple (C) and the O-ring (D) from the service unit (A).

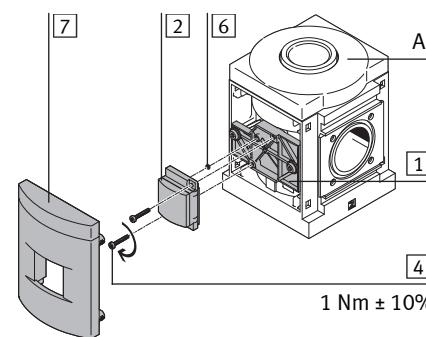
4. Assembly

4a. Pressure gauge kit MS9-AG-...



3 Nm ± 10%

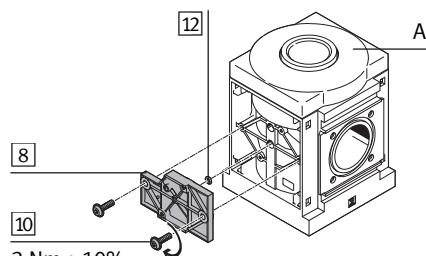
- Mount the pressure-gauge adapter [1] and the O-ring [5¹] on the service unit (A).
- Observe the permitted tightening torque M_A of the screws [3].



1 Nm ± 10%

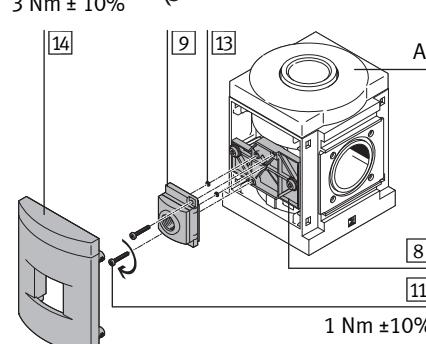
- Mount the pressure gauge [2] and the O-ring [6] on the pressure-gauge adapter [1].
- Maintain the permissible torque M_A of the screws [4].
- Fasten the cover [7] to the service unit (A).

4b. Pressure gauge kit MS9-A4



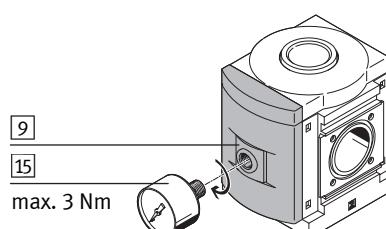
3 Nm ± 10%

- Mount the pressure-gauge adapter [8] and the O-ring [12¹] on the service unit (A).
- Maintain the permissible torque M_A of the screws [10].



1 Nm ± 10%

- Mount the pressure-gauge adapter [9] and the O-ring [13] on the pressure-gauge adapter [8].
- Maintain the permissible torque M_A of the screws [11].
- Fasten the cover [14] to the service unit (A).



max. 3 Nm

- Observe the sealing system applicable for your application (→ Section 2).
- Screw the pressure gauge [15] into the pressure-gauge adapter [9] until there is no leakage. Observe the specified tightening torque.

¹⁾ To make mounting easier, grease the O-ring [5]/[12] with silicone-free LUB-KB1 from Festo.