Instructions | Mounting (Translation of the Original Instructions) 8085079 2018-02c [8085081]

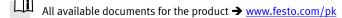
Cover MS6/9-SV-C-MK/MH

FESTO

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1. Further applicable documents



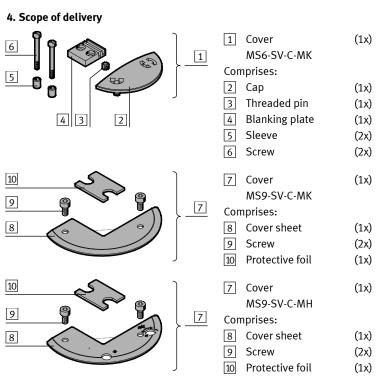
2. Safety

- Switch off compressed air before mounting work.
- Switch off power supply before starting the mounting work.

3. Intended use

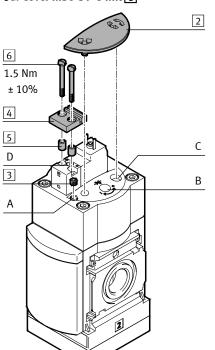
Tamper protection on the soft-start/quick exhaust valve (→ Table).

Tamper protection			
Valve	MS6-SV-C	MS9-SV-C	
Cover	MS6-SV-C-MK	MS9-SV-C-MK	MS9-SV-C-MH
Manual override (A) on the valve	✓	✓	✓
Flow control screw (B)	✓	✓	-
Adjusting screw (C) pressure switching point	1	✓	-
Manual override (D) on the pilot valve	√	✓	✓



5. Mounting

5a. Cover MS6-SV-C-MK 1



If the threaded pin 3 is not mounted at the factory:

- Screw the threaded pin 3
 into the hole of the manual
 override (A) tapping until
 flush. If you screw it in
 again, use the threads
 already present.
- Position cap 2 over the designated drill holes.
 Press the cap 2 until it engages in place.

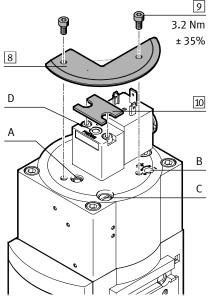
If the manual override (D) is present.

- Place sleeve 5 into the depressions of the pilot valve.
- Position the drill holes in the blanking plate 4 over the sleeves 5.
- Tighten screws 6.



Dismantling of the cap 2 is only possible by destroying the snap-in hooks.

5b. Cover MS9-SV-C-MK 7 and MS9-SV-C-MH 7



- Place the cover sheet 8 onto the designated threads.
- Tighten screws 9.
- Affix protective foil 10
 (→ Chapter 6).

- 6. Mounting in the case of pilot control with manual override (D)
- Clean the corresponding surface on the manual override (D).

→ Note

All non-abrasive cleaning agents are permissible, such as:

- Soap suds (max. +50 °C)
- Petroleum ether



- Remove adhesive film from the protective foil 10.
- Affix the protective foil 10 onto the manual override (D) corresponding to the cut-outs.